

MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-1, Electrolyte-General Purpose

Supplier Name: Sterling Marking Products Inc.
 Street Address: 349 Ridout St. N., P.O. Box 5055
 City and Province: London, Ontario Postal Code: N6A 5S4
 Telephone Numbers: (519) 434-5785
 Emergency Telephone Number: Poison Control Centre _____
 Material Use: Electrolyte
WHMIS Classification:
 Class D, Division 2B - Skin/Eye Irritant

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Chloride salts	Not Applicable	Not available	1-41
Nitrate salts	Not Applicable	Not available	1-33
Wetting Solution	Not Applicable	Not available	1-17

SECTION III - PHYSICAL DATA

Physical State: Salt-like crystals	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.078	Boiling Point (°C): 100
Colour: Pink	Odour: Slight
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 100%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable
 LEL (% vol) lowest value of components: Not applicable
 UEL (% vol) highest value of components: Not applicable
 Hazardous Combustion Products: Not applicable (will not burn)
 Means of Extinction: Not applicable (will not burn)

Flash Point (°C TCC): None

SECTION V - REACTIVITY DATA

Stability: Stable
 Incompatibility: None
 Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Ingestion
Effects of Acute Exposure:
Eye: Irritating on contact.
Skin: Irritating on contact.
Ingestion: Possible facial discolouration, nausea.

Effects of Chronic Exposure:

None known.

Irritancy: Hazardous by WHMIS criteria.

Respiratory Tract Sensitization: Insufficient data available

Carcinogenicity: Not hazardous by WHMIS criteria.

Synergistic Materials: Not available

Reproductive Effects: Insufficient data available

Teratogenicity: Insufficient data available

Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: None required. Optional for sensitive skin. Wash hands after handling.

Eye Protection: For extra protection, wear safety goggles.

Respiratory Protection: None required.

Other Protective Equipment: Eye wash fountain in the immediate work area.

Engineering Controls: Local exhaust is sufficient.

Leak and Spill Procedure: Flush into sewer with plenty of water.

Waste Disposal: Review federal, provincial and local government requirements prior to disposal.

Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Immediately flush with large amount of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get immediate medical attention

Skin: Flush with water. Obtain medical attention if irritation persists.

Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.

Ingestion: Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get immediate medical attention.

Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated

Product Identification Number:

Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

Supersedes: November 26, 2007

Revision Date: March 1, 2009

Expires: 01 Mar 2012

Information for this material safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond the control of the supplier, it is assumed that user of this material has been fully trained according to the mandatory requirements of WHMIS. If user requires independent information on ingredients in this or any other material, we recommend contact with the Canadian Centre for Occupational Health and Safety (CCOHS) in Hamilton, Ontario (1-800-263-8276) or CSST in Montreal, Quebec (514-873-3990).

MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-2, Electrolyte-Stainless Steel

Supplier Name: Sterling Marking Products Inc.
 Street Address: 349 Ridout St. N., P.O. Box 5055
 City and Province: London, Ontario Postal Code: N6A 5S4
 Telephone Numbers: (519) 434-5785
 Emergency Telephone Number: Poison Control Centre _____

Material Use: Electrolyte

WHMIS Classification:

Class D, Division 2B - Skin/Eye Irritant

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Chloride salts	Not Applicable	Not available	1-35
Cobalt salts	Not Applicable	Not available	1-25
Nitrate salts	Not Applicable	Not available	1-37
Wetting Agent	Not Applicable	Not available	1-8

SECTION III - PHYSICAL DATA

Physical State: Salt-like crystals	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.078	Boiling Point (°C): 100
Colour: Blue	Odour: Slight
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 100%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable
 LEL (% vol) lowest value of components: Not applicable
 UEL (% vol) highest value of components: Not applicable
 Hazardous Combustion Products: Not applicable (will not burn)
 Means of Extinction: Not applicable (will not burn)
 Flash Point (°C TCC): None

SECTION V - REACTIVITY DATA

Stability: Stable
 Incompatibility: None
 Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Ingestion
 Effects of Acute Exposure:
Eye: Irritating on contact.
Skin: Irritating on contact.
Ingestion: Possible facial discolouration, nausea.

Effects of Chronic Exposure:

None known.

Irritancy: Hazardous by WHMIS criteria.

Respiratory Tract Sensitization: Insufficient data available

Carcinogenicity: Not hazardous by WHMIS criteria.

Synergistic Materials: Not available

Reproductive Effects: Insufficient data available

Teratogenicity: Insufficient data available

Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: None required. Optional for sensitive skin. Wash hands after handling.

Eye Protection: For extra protection, wear safety goggles.

Respiratory Protection: None required.

Other Protective Equipment: Eye wash fountain in the immediate work area.

Engineering Controls: Local exhaust is sufficient.

Leak and Spill Procedure: Flush into sewer with plenty of water.

Waste Disposal: Review federal, provincial and local government requirements prior to disposal.

Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Immediately flush with large amount of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get immediate medical attention

Skin: Flush with water. Obtain medical attention if irritation persists.

Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.

Ingestion: Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get immediate medical attention.

Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated

Product Identification Number:

Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
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MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-3, Electrolyte-Brass,Copper,Bronze

Supplier Name: Sterling Marking Products Inc.
 Street Address: 349 Ridout St. N., P.O. Box 5055
 City and Province: London, Ontario Postal Code: N6A 5S4
 Telephone Numbers: (519) 434-5785
 Emergency Telephone Number: Poison Control Centre _____
 Material Use: Electrolyte
WHMIS Classification:
 Class D, Division 2B - Skin/Eye Irritant

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Chloride salts	Not Applicable	Not available	1-29
Calcium salts	Not Applicable	Not available	1-38

SECTION III - PHYSICAL DATA

Physical State: Salt-like crystals	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.078	Boiling Point (°C): 100
Colour: None	Odour: Slight
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 100%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable
 LEL (% vol) lowest value of components: Not applicable
 UEL (% vol) highest value of components: Not applicable
 Hazardous Combustion Products: Not applicable (will not burn)
 Means of Extinction: Not applicable (will not burn)
 Flash Point (°C TCC): None

SECTION V - REACTIVITY DATA

Stability: Stable
 Incompatibility: None
 Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Ingestion
Effects of Acute Exposure:
Eye: Irritating on contact.
Skin: Irritating on contact.
Ingestion: Possible facial discolouration, nausea.
Effects of Chronic Exposure:
 None known.

Irritancy: Hazardous by WHMIS criteria.
Respiratory Tract Sensitization: Insufficient data available
Carcinogenicity: Not hazardous by WHMIS criteria.
Synergistic Materials: Not available
Reproductive Effects: Insufficient data available
Teratogenicity: Insufficient data available
Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: None required. Optional for sensitive skin. Wash hands after handling.
Eye Protection: For extra protection, wear safety goggles.
Respiratory Protection: None required.
Other Protective Equipment: Eye wash fountain in the immediate work area.
Engineering Controls: Local exhaust is sufficient.
Leak and Spill Procedure: Flush into sewer with plenty of water.
Waste Disposal: Review federal, provincial and local government requirements prior to disposal.
Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Immediately flush with large amount of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get immediate medical attention
Skin: Flush with water. Obtain medical attention if irritation persists.
Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.
Ingestion: Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get immediate medical attention.
Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated
Product Identification Number:
Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

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MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-4, Electrolyte-Aluminum

Supplier Name: Sterling Marking Products Inc.
 Street Address: 349 Ridout St. N., P.O. Box 5055
 City and Province: London, Ontario Postal Code: N6A 5S4
 Telephone Numbers: (519) 434-5785
 Emergency Telephone Number: Poison Control Centre _____
 Material Use: Electrolyte

WHMIS Classification:

Class D, Division 2A - Very Chronically Toxic
 Class D, Division 2B - Skin/Eye Irritant

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Cobalt salts	Not Applicable	ACGIH TLV Co Elemental and inorganic compounds: 0.02mg/m ³	1-25
Sodium salts	Not Applicable	Not available	1-35

SECTION III - PHYSICAL DATA

Physical State: Salt-like crystals	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.19	Boiling Point (°C): 100
Colour: Purplish	Odour: Slight
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 1000%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable
 LEL (% vol) lowest value of components: Not applicable
 UEL (% vol) highest value of components: Not applicable
 Hazardous Combustion Products: Not applicable (will not burn)
 Means of Extinction: Not applicable (will not burn)
 Flash Point (°C TCC): None

SECTION V - REACTIVITY DATA

Stability: Stable
 Incompatibility: Reducing agents, oxides of nitrogen and chlorine.
 Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Ingestion
 Effects of Acute Exposure:
Eye: Irritating on contact.
Skin: Irritating on contact.
Ingestion: Possible facial discolouration, nausea. Irritation of gastrointestinal (G.I.) tract and kidneys.

Effects of Chronic Exposure:

See "Carcinogenicity" section.

Irritancy: Hazardous by WHMIS criteria.

Respiratory Tract Sensitization: Insufficient data available

Carcinogenicity: This product contains cobalt and cobalt compounds, which are listed as Class 2B (possibly carcinogenic to humans) carcinogens as per IARC (International Agency for Research in Cancer).

Synergistic Materials: Not available

Reproductive Effects: Insufficient data available

Teratogenicity: Insufficient data available

Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: Wear latex gloves.

Eye Protection: For extra protection, wear safety goggles.

Respiratory Protection: None required.

Other Protective Equipment: Eye wash fountain in the immediate work area.

Engineering Controls: Local exhaust is sufficient.

Leak and Spill Procedure: Before attempting clean-up, refer to hazard data given above. Dike and contain small spills with an inert material and placed in suitable, covered labeled containers. Prevent large spills from entering sewers or waterways. Contact emergency services for advice.

Waste Disposal: Review federal, provincial and local government requirements prior to disposal.

Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Immediately flush with large amount of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get immediate medical attention

Skin: Flush with water. Obtain medical attention if irritation persists.

Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.

Ingestion: Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get immediate medical attention. Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated

Product Identification Number:

Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

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MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-5, Electrolyte-Black Oxide

Supplier Name: Sterling Marking Products Inc.
Street Address: 349 Ridout St. N., P.O. Box 5055
City and Province: London, Ontario Postal Code: N6A 5S4
Telephone Numbers: (519) 434-5785
Emergency Telephone Number: Poison Control Centre _____
Material Use: Electrolyte
WHMIS Classification:
Class D, Division 2B - Skin/Eye Irritant

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Chloride salts	Not Applicable	Not available	2-33
Nitrate salts	Not Applicable	Not available	1-18

SECTION III - PHYSICAL DATA

Physical State: Salt-like crystals	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.12	Boiling Point (°C): 100
Colour: None	Odour: Slight
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 100%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable
Flash Point (°C TCC): None
LEL (% vol) lowest value of components: Not applicable
UEL (% vol) highest value of components: Not applicable
Hazardous Combustion Products: Not applicable (will not burn)
Means of Extinction: Not applicable (will not burn)

SECTION V - REACTIVITY DATA

Stability: Stable
Incompatibility: None
Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Ingestion
Effects of Acute Exposure:
Eye: Irritating on contact.
Skin: Irritating on contact.
Ingestion: Possible facial discolouration, nausea.
Effects of Chronic Exposure:
None known.

Irritancy: Hazardous by WHMIS criteria.
Respiratory Tract Sensitization: Insufficient data available
Carcinogenicity: Not hazardous by WHMIS criteria.
Synergistic Materials: Not available
Reproductive Effects: Insufficient data available
Teratogenicity: Insufficient data available
Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: None required. Optional for sensitive skin. Wash hands after handling.
Eye Protection: For extra protection, wear safety goggles.
Respiratory Protection: None required.
Other Protective Equipment: Eye wash fountain in the immediate work area.
Engineering Controls: Local exhaust is sufficient.
Leak and Spill Procedure: Flush into sewer with plenty of water.
Waste Disposal: Review federal, provincial and local government requirements prior to disposal.
Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Immediately flush with large amount of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get immediate medical attention
Skin: Flush with water. Obtain medical attention if irritation persists.
Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.
Ingestion: Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get immediate medical attention.
Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated
Product Identification Number:
Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

Supersedes: November 26, 2007
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MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier:

EM-N-EM-NC, Electrolyte-Neutralizer & Cleaner

Supplier Name: Sterling Marking Products Inc.
Street Address: 349 Ridout St. N., P.O. Box 5055
City and Province: London, Ontario Postal Code: N6A 5S4
Telephone Numbers: (519) 434-5785
Emergency Telephone Number: Poison Control Centre _____

Material Use: Electrolyte

WHMIS Classification: Not regulated

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
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No hazardous ingredients

SECTION III - PHYSICAL DATA

Physical State: Liquid	Melting Point (°C): Doesn't melt; boils at 100 °C
Specific Gravity: 1.078	Boiling Point (°C): 100
Colour: Light yellow	Odour: Slight, pleasant
Vapour Pressure: 23.7mmHg @ 25 °C	Solubility in Water (20 °C): 100%
Clarity: Transparent	Flash Point (°C): None

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Not flammable Flash Point (°C TCC): None
LEL (% vol) lowest value of components: Not applicable
UEL (% vol) highest value of components: Not applicable
Hazardous Combustion Products: Not applicable (will not burn)
Means of Extinction: Not applicable (will not burn)

SECTION V - REACTIVITY DATA

Stability: Stable
Incompatibility: None
Hazardous Decomposition Products: Not applicable (will not burn)

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin
Effects of Acute Exposure:
Eye: May cause mild irritation.
Skin: May cause mild irritation.
Effects of Chronic Exposure:
None known.

Irritancy: Not hazardous by WHMIS criteria.
Respiratory Tract Sensitization: Not hazardous by WHMIS criteria.
Carcinogenicity: Not hazardous by WHMIS criteria.
Synergistic Materials: None
Reproductive Effects: Not hazardous by WHMIS criteria.
Teratogenicity: Not hazardous by WHMIS criteria.
Mutagenicity: Not hazardous by WHMIS criteria.

SECTION VII - PREVENTATIVE MEASURES

Gloves: None required. Optional for sensitive skin. Wash hands after handling.
Eye Protection: For extra protection, wear safety goggles.
Respiratory Protection: None required.
Other Protective Equipment: Eye wash fountain in the immediate work area.
Engineering Controls: Local exhaust is sufficient.
Leak and Spill Procedure: Flush into sewer with plenty of water.
Waste Disposal: Review federal, provincial and local government requirements prior to disposal.
Storage Requirements: Keep in cool place.

SECTION VIII - FIRST AID

Eye: Flush with water. Obtain medical attention if irritation persists.
Skin: Flush with water. Obtain medical attention if irritation persists.
Inhalation: Not an expected route of exposure. Remove to fresh air. Get medical attention, if warranted.
Ingestion: Not an expected route of exposure. Do not induce vomiting. Rinse mouth with water, then drink one glass of water. Get medical attention, if warranted. Never give anything by mouth if victim is unconscious, is rapidly losing consciousness or is convulsing.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

TDG Shipping Name: Not regulated
Product Identification Number:
Class: PG:

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

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