

C470 Ink (Blue, Green, Yellow)**SECTION 1: IDENTIFICATION**

Product Identifier:	C470 Ink (Blue, Green, Yellow)
Other Means of Identification:	None
Recommended Use:	Marking
Restrictions on Use:	None known
Supplier Identifier:	Sterling Marking Products Inc., 1147 Gainsborough Road, London, ON Canada N6H 5L5 1-800-265-5957, 519-434-5785
Emergency Phone Number:	CANUTEC (613) 966-6666, Cellular *666

SECTION 2: HAZARD IDENTIFICATION

Classified according to Canada's Hazardous Products Regulations (WHMIS 2015) and the U.S. Hazardous Communication Standard (HCS 2012)

Classification

Flammable Liquid, Category 2
Serious Eye Damage/Eye Irritation, Category 2
Acutely Toxicity, Category 3 (Methyl Alcohol, Oral)
Acutely Toxicity, Category 3 (Methyl Alcohol, Dermal)
Acutely Toxicity, Category 3 (Methyl Alcohol, Inhalation)
Reproductive Toxicity, Category 2 (Ethylene Glycol Monobutyl Ether)
Specific Target Organ Toxicity (Single Exposure), Category 1

Label Elements:**Signal Word: Danger****Hazard Statements:**

H225: Highly Flammable Liquid and Vapour
H319: Causes Serious Eye Irritation
H301: Toxic if Swallowed
H311: Toxic in Contact with Skin
H331: Toxic if Inhaled
H361: Suspected of Damaging Fertility or the Unborn Child
H370: Causes Damage to Organs

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.

Storage: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazards not otherwise classified (HNOC): None known.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS Number	Percentage (%)	Other Identifiers
N Butyl Alcohol	71-36-3	5%	N/A
Methyl Alcohol	67-56-1	2%	Wood Alcohol
Isopropyl Ethyl Alcohol	67-63-0	50%	Isopropanol
Ethylene Glycol Monopropyl Ether	2807-30-9	3%	N/A

Remaining components are proprietary, non-hazardous and/or present at amounts below reportable limits.

Note: All ingredients are listed on the Domestic Substances List (DSL) and the Toxic Substances Control Act (TSCA) list.

SECTION 4: FIRST AID MEASURES

Inhalation:

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin contact:

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact:

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion:

Rinse mouth thoroughly. If ingestion of a large amount does occur, call a poison control center immediately.

Most important symptoms/effects, acute and delayed:

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed:

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information:

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

SECTION 5: FIRE-FIGHTING MEASURES

Suitable extinguishing media:

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media:

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical:

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters:

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions:

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods:

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards:

Flammable liquid and vapor

SECTION 6: ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures:**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up:

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

SECTION 7. HANDLING AND STORAGE**Precautions for safe handling:**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid breathing mist or vapor. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Use care in handling/storage.

Conditions for safe storage, including any incompatibilities:

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in a well-

ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Store between 35°F (2°C) and 120°F (49°C).

SECTION 8: EXPOSURE CONTROL/PERSONAL PROTECTION
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Occupational Exposure Limits

Chemical Name	TLV	Toxicology
N Butyl Alcohol, CAS 71-236-3	50 ppm.	ACGIH TLV-TWA 50 ppm L _D 50: 2292 mg/kg (oral, rat) L _D 50: 3430 mg/kg (skin absorption, rabbit) L _C 50: 8000 ppm/4H (inhalation, rat)
Methanol, CAS 67-56-1	200 ppm.	ACGIH TLV-TWA 200 ppm; STEL 250 ppm (skin) L _D 50: 5628mg/kg (oral, rat) L _D 50: 15800 mg/kg (skin absorption, rabbit) L _C 50: 64,000ppm/4H (inhalation, rat)
Ethylene Glycol Monopropyl Ether, CAS 2807-30-9	10 ppm.	ACGIH TLV-TWA 10 ppm L _D 50: 3089 mg/kg (oral, rat) L _D 50: 1337 mg/kg (skin absorption, rabbit) L _C 50: 2132ppm/6H (inhalation, rat)
Isopropyl Ethyl Alcohol, CAS 67-63-0	400 ppm.	ACGIH TLV-TWA 10 ppm L _D 50: 14000 mg/kg (oral, rat) L _D 50: 1700 mg/kg (skin absorption, rabbit) L _C 50: 20000 ppm/1H (inhalation, rat)

Biological limit values:

No biological exposure limits noted for the ingredient(s).

Exposure guidelines:

Good general ventilation should be sufficient for most conditions.

Appropriate engineering controls:

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment:
Eye/face protection:

Wear approved safety goggles.

Skin protection:
Hand protection:

Wear appropriate chemical resistant gloves.

Other:

Wear suitable protective clothing

Respiratory protection:

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards:

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations:

When using, do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work

clothing and protective equipment to remove contaminants.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Opaque Coloured Liquid.
Physical state:	Liquid.
Form:	Liquid.
Color:	Blue, Green, Yellow
Odor:	Characteristic, Alcohol
Odor threshold:	Not available.
pH:	Not available.
Melting point/freezing point:	Not available.
Initial boiling point and boiling range:	147°F to 301°F
Flash point:	53°F (12°C) Tag Closed Cup.
Evaporation rate:	Slower than ether
Flammability (solid, gas):	Flammable
Vapor pressure:	37.0 mm Hg @ 68°F
Vapor density:	Heavier than air.
Relative density:	Not available.
Solubility(ies):	
Solubility (water):	Partially soluble

SECTION 10: STABILITY AND REACTIVITY

Reactivity:

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability:

Material is stable under normal conditions.

Possibility of hazardous reactions:

No dangerous reaction known under conditions of normal use.

Conditions to avoid:

Keep away from heat, sparks and open flame. Avoid temperatures exceeding the flash point.

Contact with incompatible materials:

Incompatible materials:

Strong oxidizing agents. Strong acids. Strong bases. Alkali metals. Amines

Hazardous decomposition products:

In case of fire: Carbon oxides, H₂O, Nitrogen Oxides.

SECTION 11: TOXICOLOGICAL INFORMATION

Chemical Name	TLV	Toxicology
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Information on likely routes of exposure:

Inhalation:

May cause irritation to the respiratory system.

Skin contact:

May cause skin irritation. Dermal absorption may contribute substantially to the total uptake following skin contact with liquids or vapours containing EGME.

Eye contact:

Causes serious eye irritation.

Ingestion:

May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics:

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Information on toxicological effects:

Acute toxicity:

May cause respiratory irritation. May cause discomfort if swallowed.

Skin corrosion/irritation:

Prolonged or repeated contact may dry skin and cause dermatitis.

Serious eye damage/eye irritation:

Causes serious eye irritation.

Respiratory or skin sensitization:

Respiratory sensitization:

Not a respiratory sensitizer.

Skin sensitization:

This product is not expected to cause skin sensitization.

Germ cell mutagenicity:

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity:

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Titanium dioxide is considered carcinogenic only when in an inhalable powdered form.

Reproductive toxicity:

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure:

May cause respiratory irritation.

Specific target organ toxicity - repeated exposure:

Not classified.

Aspiration hazard:

No data available.

Chronic effects:

Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. The product contains organic solvents which may be absorbed into the body by skin contact and cause permanent damage to the nervous system, including the brain.

SECTION 12: ECOLOGICAL INFORMATION**Ecotoxicity:**

The product components are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability:

No data available.

Bioaccumulative potential:

The product does not contain any substances expected to be bioaccumulating.

Mobility in soil:

This product is moderately water soluble and may disperse in soil.

Other adverse effects:

None known.

SECTION 13: DISPOSAL CONSIDERATIONS**Disposal instructions:**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations:

Dispose in accordance with all applicable regulations.

Hazardous waste code:

D001: Waste Flammable material with a flash point <140 °F

Waste from residues / unused products:

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of waste and residues in accordance with local authority requirements.

Contaminated packaging:

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: TRANSPORT INFORMATION**DOT**

UN number:	UN1210
UN proper shipping name:	Printing ink, flammable
Transport hazard class(es):	
Class:	3
Subsidiary risk:	-
Label(s):	3
Packing group:	III
Special precautions for user:	Read safety instructions, SDS and emergency procedures before handling.
Special provisions:	B1, IB3, T2, TP1
Packaging exceptions:	150
Packaging non bulk:	173
Packaging bulk:	242

IATA

UN number: UN1210
UN proper shipping name: Printing ink, flammable
Transport hazard class(es):
 Class: 3
 Subsidiary risk: -
 Label(s): 3
Packing group: III
Environmental Hazards No.
ERG Code: 3L
Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

SECTION 15: REGULATORY INFORMATION

US federal regulations:

This product is hazardous according to OSHA 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

International Inventories

Country(s) or region name	Inventory	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

WHMIS Hazardous Class:

B2 FLAMMABLE LIQUIDS
D1A ACUTE TOXICITY
D2B RESPIRATORY OR SKIN SENSITIZATION
D2A REPRODUCTIVE



SECTION 16: OTHER INFORMATION

Additional Information: This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

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Do not use ingredient information and/or ingredient percentages in this SDS as a product specification. For product specification information refer to a Product Specification Sheet and/or a Certificate of Analysis. These can be obtained from your local Sterling Marking Products Inc. Sales Office.

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End of SDS.