

Part # SI-EI70T

## MATERIAL SAFETY DATA SHEET

### SECTION I - MATERIAL IDENTIFICATION AND USE

**Material Name Identifier:** Jet Coding Inks (SI-KP70HV)

Supplier Name: Sterling Marking Products Inc.  
 Street Address: 349 Ridout St. N.,  
 City and Province: London, Ontario  
 Postal Code: N6A 2N8

Telephone Numbers: (519) 434-5785, (800) 265-5957  
 Fax Number: (519) 434-9516, (800) 667-6600  
 Webpage: <http://www.sterling.ca>  
 E-Mail: [sales@sterling.ca](mailto:sales@sterling.ca)

**Emergency Telephone Number: CANUTEC (613) 996-6666; Cellular \*666**

Material Use: Ink  
 Chemical Family: Ketone

### TDG Shipping Information:

**Product Identification Number: UN 1210**

**Shipping Name: Printing Ink**

**Class: 3 Packing Group: II**

### WHMIS Classification:

Class B2- Flammable Liquids  
 Class D Division 2B - skin/eye irritant

### IATA Shipping (Air):

PRINTING INK

**Packaging Instruction for Limited Quantity: Y341**

**Maximum Net Quantity** (per outer package): 1L

Refer to Pkg. Inst. No. for inner packaging type and maximum quantity per inner package. DGR - 54<sup>th</sup> edition

### SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Methyl Ethyl Ketone	<b>78-93-3</b>	ACGIH TLV 200 ppm LD50: 3400 mg/g	90-100
n-Propanol	<b>71-23-8</b>	ACGIH TLV 200 ppm LD50: 540 mg/g	<5

**Note:** All ingredients are listed on the Domestic Substances List (DSL) and the Toxic Substances Control Act (TSCA) list.

### SECTION III - PHYSICAL DATA

Physical State: Liquid  
 Specific Gravity: 0.80-0.92  
 Colour: Various Colours  
 Viscosity: No Data  
 Clarity: No Data  
 Vapor Pressure (mm Hg): 70.2  
 Evaporation Rate (n-Butyl Acetate =1): 3.8

Boiling Point (°C): 78-81  
 Odour: Ketone Odour  
 Solubility in Water: Miscible  
 Flash Point (°C): -5  
 Vapor Density (Air =1): 2.5

**SECTION IV - FIRE AND EXPLOSION DATA**

Flammability: Highly Flammable  
LEL (% vol) lowest value of components: 1.8  
UEL (% vol) highest value of components: 10  
Hazardous Combustion Products: Oxides of carbon  
Means of Extinction: Carbon dioxide, dry chemical, alcohol foam

Flash Point (°C): -5

**SECTION V - REACTIVITY DATA**

Stability: Stable  
Incompatibility: Oxidizing materials  
Hazardous Decomposition Products: Carbon monoxide on combustion.  
Conditions to avoid: Prevent exposure to excessive heat and flame.

**SECTION VI - TOXICOLOGICAL PROPERTIES**

Route of Entry: Eye, Skin, Inhalation, Ingestion

Effects of Acute Exposure:

- Eye:** Can cause irritation, redness, tearing and blurred vision.
- Skin:** Prolonged or repeated contact can cause minor skin irritation.
- Inhalation:** Excessive inhalation of vapours can cause nasal and respiratory irritation.
- Ingestion:** Can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Effects of Chronic Exposure:

- Skin:** Prolonged or repeated contact can cause minor skin irritation.
- Inhalation:** Excessive inhalation of vapours can cause nasal and respiratory irritation.

- Irritancy:** Insufficient data available
- Respiratory Tract Sensitization:** Insufficient data available
- Carcinogenicity:** Insufficient data available
- Synergistic Materials:** Insufficient data available
- Reproductive Effects:** Insufficient data available
- Teratogenicity:** Insufficient data available
- Mutagenicity:** Insufficient data available

**SECTION VII - PREVENTATIVE MEASURES**

- Gloves:** Chemical resistant gloves are required for repeated or prolonged contact.
- Eye Protection:** Wear safety glasses meeting the specification of ANSI Z87.1 where contact with the eye is anticipated. Chemical safety goggles meeting the specifications of ANSI Z87.1 should be worn whenever there is a possibility of splashing or other contact with the eyes.
- Respiratory Protection:** NIOSH/MSHA approved respirator when high concentrations of vapours exist.
- Other Protective Equipment:** As necessary to avoid prolonged contact.
- Engineering Controls:** None required.
- Leak and Spill Procedure:** Isolate spill. Prevent run-off to sewers or other bodies of water. Absorb liquid with suitable absorbent material and place in containers for proper disposal.
- Waste Disposal:** Review federal, provincial and local government requirements prior to disposal.
- Storage Requirements:** Store in a tightly closed container. Store away from incompatible materials. Store in a cool, dry, well-ventilated area. Ensure storage area has adequate ventilation and no source of open flame or sparks. Limit quantity of the material in storage. Ensure all bottles are properly labeled.

**SECTION VIII - FIRST AID**

Effects of exposure (inhalation, ingestion or skin contact) to substance may be delayed. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

**Eye:** Flush with large amounts of water for 15 minutes and seek medical attention.

**Skin:** Remove contaminated clothing. Wash skin with soap and water.

**Inhalation:** Remove victim to fresh air. If breathing difficulties develop, administer oxygen and get medical attention. If victim is not breathing, administer artificial respiration and get medical attention.

**Ingestion:** Keep person warm and seek medical advice on whether to induce vomiting.

**SECTION IX - PREPARATION AND ADDITIONAL INFORMATION**

**Prepared by:** Sterling Marking Products Inc.  
Quality Planning and Engineering Department  
349 Ridout St., N.  
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Information for this material safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond the control of the supplier, it is assumed that user of this material has been fully trained according to the mandatory requirements of WHMIS. If user requires independent information on ingredients in this or any other material, we recommend contact with the Canadian Centre for Occupational Health and Safety (CCOHS) in Hamilton, Ontario (1-800-263-8276) or CSST in Montreal, Quebec (514-873-3990).