

MATERIAL SAFETY DATA SHEET

SECTION I - MATERIAL IDENTIFICATION AND USE

Material Name Identifier: SI-KP70HV Solvent Base Ink Jet Ink

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Supplier Name: Sterling Marking Products Inc.
 Street Address: 349 Ridout St. N.,
 City and Province: London, Ontario
 Postal Code: N6A 2N8

Telephone Numbers: (519) 434-5785, (800) 265-5957
 Fax Number: (519) 434-9516, (800) 667-6600
 Webpage: <http://www.sterling.ca>
 E-Mail: sales@sterling.ca

Emergency Telephone Number: CANUTEC (613) 996-6666; Cellular *666

Material Use: Ink
 Chemical Family: Ketone

TDG Shipping Information:

Product Identification Number: UN 1210

Shipping Name: Printing Ink

Class: 3 Packing Group: II

WHMIS Classification:

Class B2- Flammable Liquids
 Class D Division 2B - skin/eye irritant

IATA Shipping (Air):

PRINTING INK
Packaging Instruction for Limited Quantity: Y341
Maximum Net Quantity (per outer package): 1L
 Refer to Pkg. Inst. No. for inner packaging type and maximum quantity per inner package. DGR - 54th edition

SECTION II - HAZARDOUS INGREDIENTS

Component	CAS Registry	Toxicology	Concentration % (w/w)
Methyl Ethyl Ketone	78-93-3	ACGIH TLV 200 ppm L _D 50: 3400 mg/g	90-100
n-Propanol	71-23-8	ACGIH TLV 200 ppm L _D 50: 540 mg/g	<5

Note: All ingredients are listed on the Domestic Substances List (DSL) and the Toxic Substances Control Act (TSCA) list.

SECTION III - PHYSICAL DATA

Physical State: Liquid	Boiling Point (°C): 78-81
Specific Gravity: 0.80-0.92	Odour: Ketone Odour
Colour: Various Colours	Solubility in Water: Miscible
Viscosity: No Data	Flash Point (°C): -5
Clarity: No Data	Vapor Density (Air =1): 2.5
Vapor Pressure (mm Hg): 70.2	
Evaporation Rate (n-Butyl Acetate =1): 3.8	

SECTION IV - FIRE AND EXPLOSION DATA

Flammability: Highly Flammable

Flash Point (°C): -5

LEL (% vol) lowest value of components: 1.8

UEL (% vol) highest value of components: 10

Hazardous Combustion Products: Oxides of carbon

Means of Extinction: Carbon dioxide, dry chemical, alcohol foam

SECTION V - REACTIVITY DATA

Stability: Stable

Incompatibility: Oxidizing materials

Hazardous Decomposition Products: Carbon monoxide on combustion.

Conditions to avoid: Prevent exposure to excessive heat and flame.

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry: Eye, Skin, Inhalation, Ingestion

Effects of Acute Exposure:

Eye: Can cause irritation, redness, tearing and blurred vision.

Skin: Prolonged or repeated contact can cause minor skin irritation.

Inhalation: Excessive inhalation of vapours can cause nasal and respiratory irritation.

Ingestion: Can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Effects of Chronic Exposure:

Skin: Prolonged or repeated contact can cause minor skin irritation.

Inhalation: Excessive inhalation of vapours can cause nasal and respiratory irritation.

Irritancy: Insufficient data available

Respiratory Tract Sensitization: Insufficient data available

Carcinogenicity: Insufficient data available

Synergistic Materials: Insufficient data available

Reproductive Effects: Insufficient data available

Teratogenicity: Insufficient data available

Mutagenicity: Insufficient data available

SECTION VII - PREVENTATIVE MEASURES

Gloves: Chemical resistant gloves are required for repeated or prolonged contact.

Eye Protection: Wear safety glasses meeting the specification of ANSI Z87.1 where contact with the eye is anticipated. Chemical safety goggles meeting the specifications of ANSI Z87.1 should be worn whenever there is a possibility of splashing or other contact with the eyes.

Respiratory Protection: NIOSH/MSHA approved respirator when high concentrations of vapours exist.

Other Protective Equipment: As necessary to avoid prolonged contact.

Engineering Controls: None required.

Leak and Spill Procedure: Isolate spill. Prevent run-off to sewers or other bodies of water. Absorb liquid with suitable absorbent material and place in containers for proper disposal.

Waste Disposal: Review federal, provincial and local government requirements prior to disposal.

Storage Requirements: Store in a tightly closed container. Store away from incompatible materials. Store in a cool, dry, well-ventilated area. Ensure storage area has adequate ventilation and no source of open flame or sparks. Limit quantity of the material in storage. Ensure all bottles are properly labeled.

SECTION VIII - FIRST AID

Effects of exposure (inhalation, ingestion or skin contact) to substance may be delayed. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

Eye: Flush with large amounts of water for 15 minutes and seek medical attention.

Skin: Remove contaminated clothing. Wash skin with soap and water.

Inhalation: Remove victim to fresh air. If breathing difficulties develop, administer oxygen and get medical attention. If victim is not breathing, administer artificial respiration and get medical attention.

Ingestion: Keep person warm and seek medical advice on whether to induce vomiting.

SECTION IX - PREPARATION AND ADDITIONAL INFORMATION

Prepared by: Sterling Marking Products Inc.
Quality Planning and Engineering Department
349 Ridout St., N.
London, Ontario N6A 5S4

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Information for this material safety data sheet was obtained from sources considered technically accurate and reliable. While every effort has been made to ensure full disclosure of product hazards, in some cases data is not available and is so stated. Since conditions of actual product use are beyond the control of the supplier, it is assumed that user of this material has been fully trained according to the mandatory requirements of WHMIS. If user requires independent information on ingredients in this or any other material, we recommend contact with the Canadian Centre for Occupational Health and Safety (CCOHS) in Hamilton, Ontario (1-800-263-8276) or CSST in Montreal, Quebec (514-873-3990).